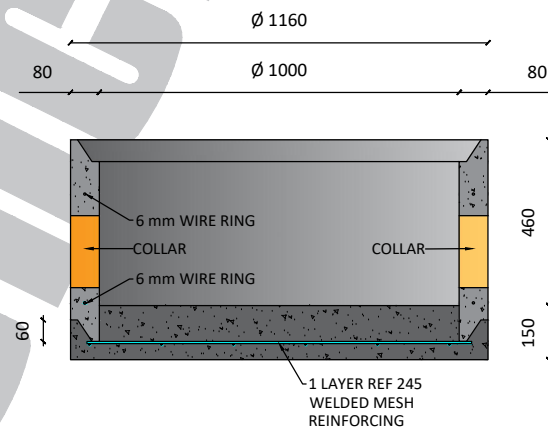
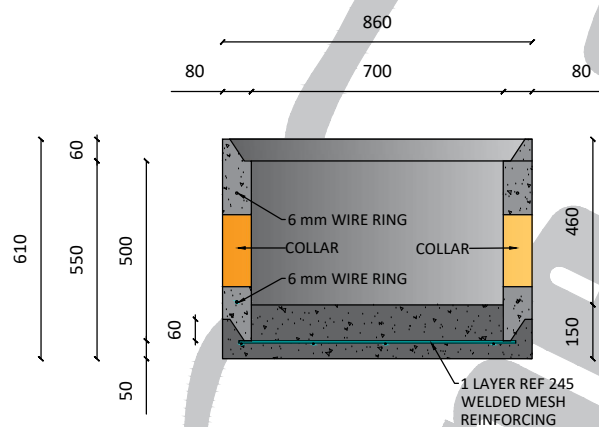


SECTIONAL ELEVATION
Ø 1000 mm x 750 mm
MANHOLE BASE



SECTIONAL ELEVATION
Ø 1000 mm x 500 mm
MANHOLE BASE



SECTIONAL ELEVATION
Ø 700 mm x 500 mm
MANHOLE BASE

MANUFACTURING METHOD:

1. DOLOMITIC AGGREGATE MANHOLE RING, PRESSED AND VIBRATED.
2. WHILE CONCRETE IS STILL WET, VOIDS FOR COLLARS ARE CUT OUT AND THE INSIDE WALLS ARE ROUGHENED AND READY FOR THE BASE SLAB CAST.
3. A 150 mm BASE SLAB IS THEN POURED WITH 50 mm OF THE FRESH CONCRETE SLAB BEING UNDERNEATH THE BASE OF THE MANHOLE RING.
4. TIME IS GIVEN FOR THE UNIT TO DRY AND THEN THE JOINT AROUND THE BASE AND THE MANHOLE UNIT AS WELL AS THE JOINT BETWEEN THE WALL OF THE UNIT AND THE COLLAR GETS PAINTED WITH A BITUMINIOUS MATERIAL.